ENDURA ROLL ADDITIVE

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Issue date: 08/27/2025 Version: 1.0

SECTION 1: Identification

1.1. Identification

Product form : Substance

Substance name : ENDURA ROLL ADDITIVE

Product code : FAD0025

1.2. Relevant identified uses of the substance or mixture and uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Endura Manufacturing Company Ltd.
12425 - 149 Street NW
Edmonton, AB, T5L 2J6 - Canada
T 1-780-451-4242 - F 1-780-452-5079
info@endura.ca - www.endurapaint.com

1.4. Emergency telephone number

Emergency number : In the event of an emergency involving dangerous goods:
in Canada call CHEMTREC at 1-800-424-9300 24 hours / 7 days (Account Name for Canada Endura Manufacturing Co. Ltd.)
in the US call CHEMTREC at 1-800-424-9300 24 hours / 7 days (Account Name for US is Polyglass Coatings)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Flammable liquid, Category 3	H226	Flammable liquid and vapor.
Germ cell mutagenicity, Category 1B	H340	May cause genetic defects.
Carcinogenicity, Category 1B	H350	May cause cancer.
Specific target organ toxicity – Single exposure, Category 3, Narcosis	H336	May cause drowsiness or dizziness.
Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation	H335	May cause respiratory irritation.

Full text of H statements : see section 16

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US) :

GHS02 GHS07 GHS08

Signal word (GHS US) : Danger

Hazard statements (GHS US) : H226 - Flammable liquid and vapor
H335 - May cause respiratory irritation
H336 - May cause drowsiness or dizziness
H340 - May cause genetic defects.
H350 - May cause cancer.

Precautionary statements (GHS US) : P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 - Keep container tightly closed.
P240 - Ground/Bond container and receiving equipment.
P241 - Use explosion-proof equipment.
P242 - Use non-sparking tools.
P243 - Take action to prevent static discharges.
P261 - Avoid breathing dust, fume, gas, mist, vapors, spray.
P271 - Use only outdoors or in a well-ventilated area.
P280 - Wear protective gloves, protective clothing, eye protection, face protection, and hearing protection.
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse

skin with water/shower.
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.
P308+P313 - If exposed or concerned: Get medical advice/attention.
P312 - Call a poison center/doctor/physician if you feel unwell
P370+P378 - In case of fire: Use appropriate media to extinguish.
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P403+P235 - Store in a well-ventilated place. Keep cool.
P405 - Store locked up.
P501 - Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Name : ENDURA ROLL ADDITIVE

Name	Product identifier	wt%	GHS US classification
naphtha (petroleum), heavy alkylate	(CAS-No.) 64741-65-7	30 – 50	Muta. 1B, H340 Carc. 1B, H350 Asp. Tox. 1, H304
xylene, mixture of isomers	(CAS-No.) 1330-20-7	50 – 60	Flam. Liq. 3, H226

Full text of H- and EUH-statements: see section 16

3.2. Mixtures

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : IF exposed or concerned: Get medical advice/attention.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor/physician if you feel unwell.

First-aid measures after skin contact : If skin irritation occurs: Get medical advice/attention. Rinse skin with water/shower. Remove/Take off all contaminated clothing immediately.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

First-aid measures after ingestion : Rinse mouth. Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects : May cause drowsiness or dizziness.

Symptoms/effects after inhalation : May cause drowsiness or dizziness. May cause respiratory irritation.

Symptoms/effects after skin contact : Irritation.

Symptoms/effects after eye contact : Irritation to eyes.

Symptoms/effects after ingestion : Harmful if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Fire hazard : No fire hazard. Flammable liquid and vapor.

Explosion hazard : No direct explosion hazard.

Reactivity : The product is non-reactive under normal conditions of use, storage and transport. Flammable liquid and vapor.

5.3. Advice for firefighters

Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.

6.1.1. For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. No open flames, no sparks, and no smoking. Only qualified personnel equipped with suitable protective equipment may intervene. Avoid breathing dust/fume/gas/mist/vapors/spray.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8 Exposure controls/personal protection".

Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak without risks if possible.

Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal protective equipment. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapors may accumulate in the container. Use explosion-proof equipment. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Take all necessary technical measures to avoid or minimize the release of the product on the workplace. Limit quantities of product at the minimum necessary for handling and limit the number of exposed workers. Provide local exhaust or general room ventilation. Floors, walls and other surfaces in the hazard area must be cleaned regularly. Avoid breathing dust/fume/gas/mist/vapors/spray.

Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Separate working clothes from town clothes. Launder separately.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Keep in a cool, well-ventilated place away from heat. Ground/bond container and receiving equipment.

Storage conditions : Keep cool. Protect from sunlight. Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store locked up.

Packaging materials : Store always product in container of same material as original container.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

xylene, mixture of isomers (1330-20-7)		
ACGIH	Remark (ACGIH)	URT & eye irr; CNS impair
OSHA	OSHA PEL TWA	435 mg/m³
OSHA	OSHA PEL TWA	100 ppm
OSHA	OSHA PEL STEL	655 mg/m³

8.2. Exposure controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Personal protective equipment : Wear recommended personal protective equipment.

Hand protection : Protective gloves.

Eye protection : Safety glasses.

Skin and body protection : Wear suitable protective clothing.

Respiratory protection : In case of insufficient ventilation, wear suitable respiratory equipment. [In case of inadequate ventilation] wear respiratory protection.

Environmental exposure controls : Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Color : Mixture contains one or more component(s) which have the following colour(s):
Colourless to light yellow

Odor : There may be no odor warning properties, odor is subjective and inadequate to warn of overexposure.
Mixture contains one or more component(s) which have the following odor:
Pleasant odour Aromatic odour

Odor threshold : No data available

pH : 11.3

Melting point : Not applicable

Freezing point : No data available

Boiling point : 137 – 139 °C
279 – 282 °F

Flash point : 27 °C
81 °F

Relative evaporation rate (butyl acetate=1) : No data available

Flammability : No data available

Explosion limits : 1 – 7 vol %

Explosive properties : No data available

Oxidizing properties : No data available

Vapor pressure : No data available

Relative density : No data available

Relative vapor density at 20°C : No data available

Density : 0.817 g/cm³

Solubility : No data available

Partition coefficient n-octanol/water (Log Pow) : No data available

Auto-ignition temperature : 432 – 530 °C
809 – 986 °F

Decomposition temperature : No data available

Viscosity : No data available

Viscosity, kinematic : No data available

Viscosity, dynamic : No data available

9.2. Other information

VOC content (Regulatory - Less water and exempt solvents) : 714.83 g/l
: 5.965 g/l

VOC content (Material - Actual)	:	714.83 g/l
	:	5.965 lb/gal
Percent Solids (Weight)	:	12.5 %
Percent Solids (Volume)	:	5.305 %
Percent Volatile (Weight)	:	87.5 %
Percent Volatile (Volume)	:	94.965 %

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport. Flammable liquid and vapor.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7). Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Likely routes of exposure	:	Dermal; Inhalation; Skin and eye contact
Acute toxicity	:	Not classified

xylene, mixture of isomers (1330-20-7)	
LD50 oral rat	3523 – 8600 mg/kg (Rat; OECD 401: Acute Oral Toxicity; Literature study; 3523 mg/kg bodyweight; Rat; OECD 401: Acute Oral Toxicity; Experimental value; >4000 mg/kg bodyweight; Rat; OECD 401: Acute Oral Toxicity; Experimental value)
LD50 dermal rabbit	> 4200 mg/kg body weight (Rabbit; Experimental value; OECD 402: Acute Dermal Toxicity)
LC50 Inhalation - Rat	29 mg/l/4h (Rat; Experimental value; 27.57 mg/l/4h; Rat; Experimental value)
ATE US (oral)	3523 mg/kg body weight
ATE US (vapors)	29 mg/l/4h
ATE US (dust, mist)	29 mg/l/4h

Skin corrosion/irritation	:	Not classified
		pH: 11.3
Serious eye damage/irritation	:	Not classified
		pH: 11.3
Respiratory or skin sensitization	:	Not classified
Germ cell mutagenicity	:	May cause genetic defects.
Carcinogenicity	:	May cause cancer.

xylene, mixture of isomers (1330-20-7)	
IARC group	3 - Not classifiable

Reproductive toxicity	:	Not classified
STOT-single exposure	:	May cause drowsiness or dizziness. May cause respiratory irritation.
STOT-repeated exposure	:	Not classified
Aspiration hazard	:	Not classified
Symptoms/effects after inhalation	:	May cause drowsiness or dizziness. May cause respiratory irritation.
Symptoms/effects after skin contact	:	Irritation.

Symptoms/effects after eye contact : Irritation to eyes.

Symptoms/effects after ingestion : Harmful if swallowed.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.

ENDURA ROLL ADDITIVE	
LC50 - Fish [1]	175 mg/l oncorhynchus mykiss
ErC50 algae	84 mg/l scenedesmus subspicatus

12.2. Persistence and degradability

xylene, mixture of isomers (1330-20-7)	
Persistence and degradability	Readily biodegradable in water. Biodegradable in the soil. No (test)data on mobility of the substance available. Photolysis in the air.

12.3. Bioaccumulative potential

naphtha (petroleum), heavy alkylate (64741-65-7)	
Partition coefficient n-octanol/water (Log Pow)	2.8 – 7.2

xylene, mixture of isomers (1330-20-7)	
BCF - Fish [2]	7 – 26 (BCF; 8 weeks; Oncorhynchus mykiss; Flow-through system; Fresh water)
Partition coefficient n-octanol/water (Log Pow)	3.2 (Conclusion by analogy; 20 °C)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

12.4. Mobility in soil

xylene, mixture of isomers (1330-20-7)	
Ecology - soil	May be harmful to plant growth, blooming and fruit formation.

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Regional waste regulation : Disposal must be done according to official regulations.

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

Sewage disposal recommendations : Disposal must be done according to official regulations.

Product/Packaging disposal recommendations : Disposal must be done according to official regulations.

Additional information : Do not re-use empty containers. Flammable vapors may accumulate in the container.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Transport document description (DOT) : UN1263 Paint related material, 3, III

UN-No. (DOT) : UN1263

Proper Shipping Name (DOT) : Paint related material

Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120

Hazard labels (DOT) : 3 - Flammable liquid

Packing group (DOT) : III - Minor Danger

DOT Packaging Non Bulk (49 CFR 173.xxx) : 173

DOT Packaging Bulk (49 CFR 173.xxx)	:	242
DOT Special Provisions (49 CFR 172.102)	:	367 - For the purposes of documentation and package marking: a. The proper shipping name "Paint related material" may be used for consignments of packages containing "Paint" and "Paint related material" in the same package; b. The proper shipping name "Paint related material, corrosive, flammable" may be used for consignments of packages containing "Paint, corrosive, flammable" and "Paint related material, corrosive, flammable" in the same package; c. The proper shipping name "Paint related material, flammable, corrosive" may be used for consignments of packages containing "Paint, flammable, corrosive" and "Paint related material, flammable, corrosive" in the same package; and d. The proper shipping name "Printing ink related material" may be used for consignments of packages containing "Printing ink" and "Printing ink related material" in the same package. B1 - If the material has a flash point at or above 38 C (100 F) and below 93 C (200 F), then the bulk packaging requirements of 173.241 of this subchapter are applicable. If the material has a flash point of less than 38 C (100 F), then the bulk packaging requirements of 173.242 of this subchapter are applicable. B52 - Notwithstanding the provisions of 173.24b of this subchapter, non-reclosing pressure relief devices are authorized on DOT 57 portable tanks. B131 - When transported by highway, rail, or cargo vessel, waste Paint and Paint related material (UN1263; PG II and PG III), when in plastic or metal inner packagings of not more than 26.5 L (7 gallons), are excepted from the marking requirements in §172.301(a) and (c) and the labeling requirements in §172.400(a), when further packed in the following specification and non-specification bulk outer packagings and under the following conditions: a. Primary receptacles must conform to the general packaging requirements of subpart B of part 173 of this subchapter and may not leak. If they do leak, they must be overpacked in packagings conforming to the specification requirements of part 178 of this subchapter or in salvage packagings conforming to the requirements in §173.12 of this subchapter. b. Primary receptacles must be further packed in non-specification bulk outer packagings such as cubic yard boxes, plastic rigid-wall bulk containers, dump trailers, and roll-off containers. Bulk outer packagings must be liquid tight through design or by the use of lining materials. c. Primary receptacles may also be further packed in specification bulk outer packagings. Authorized specification bulk outer packagings are UN11G fiberboard intermediate bulk containers (IBC) and UN13H4 woven plastic, coated and with liner flexible intermediate bulk containers (FIBCs) meeting the Packing Group II performance level and lined with a plastic liner of at least 6 mil thickness. d. All inner packagings placed inside bulk outer packagings must be blocked and braced to prevent movement during transportation that could cause the container to open or fall over. Specification IBCs and FIBCs are to be secured to a pallet. IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672). T2 - 1.5 178.274(d)(2) Normal..... 178.275(d)(3) TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = 97 / 1 + a (tr - tf) Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling. TP29 - A portable tank having a minimum test pressure of 1.5 bar (150.0 kPa) may be used provided the calculated test pressure is 1.5 bar or less based on the MAWP of the hazardous materials, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.
DOT Packaging Exceptions (49 CFR 173.xxx)	:	150
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	:	60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	:	220 L
DOT Vessel Stowage Location	:	A - The material may be stowed ''on deck'' or ''under deck'' on a cargo vessel and on a passenger vessel.
Emergency Response Guide (ERG) Number	:	128
Other information	:	No supplementary information available.

Transportation of Dangerous Goods

Transport document description (TDG)	:	UN1263 PAINT RELATED MATERIAL, 3, III
UN-No. (TDG)	:	UN1263

Proper Shipping Name (TDG)	:	PAINT RELATED MATERIAL
TDG Primary Hazard Classes	:	3 - Class 3 - Flammable Liquids
Packing group (TDG)	:	III - Minor Danger
TDG Special Provisions	:	59 - Substances that are listed by name in Schedule 1 must not be transported under this shipping name. Substances transported under this shipping name may contain not more than 20% nitrocellulose if the nitrocellulose contains not more than 12.6% nitrogen (by dry mass),142 - The following shipping names may be used to meet the requirements of Part 3 (Documentation) and Part 4 (Dangerous Goods Safety Marks) when these dangerous goods are offered for transport in the same means of containment: (a) “PAINT RELATED MATERIAL” may be used for a means of containment containing both paint and paint related material; (b) “PAINT RELATED MATERIAL, CORROSIVE, FLAMMABLE” may be used for a means of containment containing both paint, corrosive, flammable, and paint related material, corrosive, flammable; (c) “PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE” may be used for a means of containment containing both paint, flammable, corrosive, and paint related material, flammable, corrosive; and (d) “PRINTING INK RELATED MATERIAL” may be used for a means of containment containing both printing ink and printing ink related material.
Explosive Limit and Limited Quantity Index	:	5 L
Passenger Carrying Road Vehicle or Passenger Carrying Railway Vehicle Index	:	60 L

Transport by sea

UN-No. (IMDG)	:	1263
Proper Shipping Name (IMDG)	:	PAINT RELATED MATERIAL
Class (IMDG)	:	3 - Flammable liquids
Packing group (IMDG)	:	III - substances presenting low danger

Air transport

UN-No. (IATA)	:	1263
Proper Shipping Name (IATA)	:	Paint related material
Class (IATA)	:	3 - Flammable Liquids
Packing group (IATA)	:	III - Low danger

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

naphtha (petroleum), heavy alkylate	CAS-No. 64741-65-7	30 – 50%
xylene, mixture of isomers	CAS-No. 1330-20-7	50 – 60%

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

xylene, mixture of isomers	CAS-No. 1330-20-7	50 – 60%

xylene, mixture of isomers (1330-20-7)	
Listed on SARA Section 313 (Specific toxic chemical listings)	
CERCLA RQ	100 lb

15.2. International regulations

CANADA

ENDURA ROLL ADDITIVE
Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations
No additional information available

National regulations
No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer and/or reproductive harm

xylene, mixture of isomers (1330-20-7)
U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

Full text of hazard classes and H-statements:

H226	Flammable liquid and vapor
H304	May be fatal if swallowed and enters airways
H335	May cause respiratory irritation
H336	May cause drowsiness or dizziness
H340	May cause genetic defects.
H350	May cause cancer.

SDS US Endura