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Endura Roll Additive

Technical Data Sheet (TDS)

Product Description

Endura Roll Additive is used to eliminate air bubbles and provide better flow and levelling characteristics when rolling EX-2C and Marine topcoats.

Product features:

- Actively eliminates bubbling while rolling.
- Provides better flow performance

Recommended Uses

Endura Roll Additive is suitable for use in the following Endura Topcoats:

- Marine Roll Coat System
- EX-2C Topcoat with Special Component B

Endura Roll Additive is not intended for use with any other products.

Product Characteristics

Specific Gravity: 77°F (25°C)	0.972
Shelf Life:	3 years
For unopened product (77°F (25°C))	

Mixing Ratio

The following mix ratio applies to all the Endura polyurethane topcoats listed:

Endura Roll Additive	**40 ml (1.35 fl. oz)**
INTO	
Topcoat	**1 mixed gallon (3.78 L)**
Stir well. Allow the mixed product to sit 10-15 minutes before starting the application.	
Roll Additive must only be added in the recommended ratios to the mixed product.	

Excessive or improper use of Endura Roll Additive may cause coating issues including, but not limited to:

- Crater or fisheyes
- Paint shrinkage
- Recoating issues

Dry Times

The use of Endura Roll Additive will not affect the topcoat recoat window.

Ordering Information (sizing)

Endura Roll Additive	
4 oz. (118 ml)	**FAD0025-001**

Safety Precautions

Please refer to all Safety Data Sheets (SDS) before using this product. SDS sheets can be found on our website at www.endurapaint.com.

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